

Seaweed biorefinery potential: Utilization of sulfated polysaccharide for chemical feedstock via pyrolysis

Wawat Rodiahwati^{1,2*}, Malinee Sriariyanun³

¹Chemistry, School of Science and Technology, University of New England, Australia

²Department of Agro Industrial Technology, Sumbawa University of Technology, Indonesia

³Biorefinery and Process Automation Engineering Center, Department of Chemical and Process Engineering, The Sirindhorn International Thai-German Graduate School of Engineering, King Mongkut's University of Technology North Bangkok, Bangkok, Thailand

KEYWORDS: Biomass, Biorefinery, Pyrolysis, Seaweed, Sulfated polysaccharide

*Corresponding Author: wrodiahw@myune.edu.au

Since the 20th century, different types of first- and second-generation biomass, including sugar crops, starch crops, vegetable oils, and lignocellulose (residue and by-products), have been developed and investigated. (Phakeenuya & Kitiborwornkul, 2024, Guo et al., 2015: 712–725, Phakeenuya & Kitiborwornkul, 2022: 1087–1101, Alalwan et al., 2019: 127–139) Transitioning from a conventional refinery to a biorefinery has prompted the search for biomass resources capable of generating both energy and valuable products, essential for the economic viability of the biorefinery. The consequent losses of food and fiber production due to issues surrounding conventional biomass have led to the exploration of marine resources, known as the third-generation biomass. (Jung et al., 2013: 182–190, Michalak, 2018: e288, Chowdhury & Loganathan, 2019: 39–44) Marine biomass, such as microalgae and seaweeds, is considered more sustainable and environmentally friendly because they can be grown in non-arable land, use less water, and capture carbon dioxide. (Baghel et al., 2015: 2436–2443, Konda et al., 2015: 1046–1056, Cesário et al., 2018: 798–817) However, investigations into seaweed for both energy production and valuable chemical products are limited.

Little attention has been given to research into new compounds derived from distinctive seaweed polysaccharides. While most reports on seaweed biorefining have concentrated on the production of bioethanol, hydrocolloids, or fertilizer and animal feeds, (Baghel et al., 2015: 2436–2443, Zaky et al., 2018: 12127) the extraction and/or production of valuable chemicals from seaweed polysaccharides are still in the early development stages. Consequently, the production of fine chemicals from seaweeds is intriguing and could enhance the value of a seaweed biorefinery.

Pyrolysis is a widely recognized method for breaking down biomass into valuable products, including bio-oil, bio-chars, and platform chemicals. (Bridgwater et al., 1999: 1479–1493, Yang et al., 2007: 1781–1788) The considerable interest in bio-oil is attributed to its practical applications, potentially containing diverse organic compounds convertible into valuable chemicals. (Yang et al., 2007: 1781–1788) To target these specific chemicals, addressing the challenge associated with the complex mixtures formed in bio-oil is crucial. Parameters influencing pyrolysis outcomes encompass the catalyst, feedstock, pretreatment method, and overall pyrolysis conditions. (Guo et al., 2015: 712–725) While some studies have

investigated the thermal behavior of seaweed and its polysaccharides (e.g., carrageenan and alginate), (Wang et al., 2017: 373–383, Xue et al., 2017: 25253–25264, Kim et al., 2018: 60–69) there is a scarcity of research on the acid-catalyzed decomposition of this biomass. In contrast, the pyrolysis of terrestrial plants, such as cellulose, has undergone extensive examination. (Halpern et al., 1973: 204–209, Kawamoto et al., 2007: 127–133, Klepp et al., 2020: 38–53) The industrial-scale of acid-catalyzed pyrolysis of cellulose has been applied to produce levoglucosenone (LGO) and its reduced analogue, Cyrene™ (CircaGroup, 2023). These compounds are chiral platform chemicals and biorenewable solvents with wide application in the materials and pharmaceutical sectors. (Sarotti et al., 2012: 439–459, Comba et al., 2018: 590–604, Camp & Greatrex, 2022: 902239)

Numerous investigations have documented the thermochemical conversion of different seaweeds and their polysaccharides through conventional pyrolysis (Wang et al., 2017: 373–383, Jiang et al., 2019: 104680, Hu et al., 2021: 69–76) or microwave-assisted pyrolysis. (Bermúdez et al., 2014: 38144–38151, Budarin et al., 2011: 2330–2333, Gautam et al., 2019: 3009–3020) The predominant focus of these studies lies in the production of biochar and bio-oils, primarily for biofuel applications. Torres et al. (2019) concluded that the pyrolysis of seaweeds yields oils comparable to those from terrestrial biomass pyrolysis. (Torres et al., 2019: 335–388) Bio-oil, as commonly observed, contains aromatic compounds, (Budarin et al., 2011: 2330–2333) furfurals, (Jiang et al., 2019: 104680) ketones, (Bae et al., 2011: 3512–3520) and furan derivatives. (Gautam et al., 2019: 3009–3020)

The pyrolysis characteristics of polysaccharides from *Enteromorpha clathrata* (green seaweed) and *Sargassum fusiforme* (brown seaweed) were investigated using thermogravimetric-mass spectrometry (TG-MS) and pyrolysis-gas chromatography-mass spectrometry (Py-GC/MS). (Wang et al., 2017: 373–383) *E. clathrata*

polysaccharides primarily comprise glucan, xylan, and glucuronide-sulfate-rhamnose, while *S. fusiforme* is mainly composed of uranic acid, sulfate group-fucose, and polysaccharide galactose. The primary pyrolysis products from *E. clathrata* and *S. fusiforme* polysaccharides are furans and esters, respectively.

In their research, Jiang et al. (2019) conducted catalytic pyrolysis on sulfated polysaccharide extracted from *Enteromorpha clathrata* using Py-GC/MS over ZSM-5 catalysts at a temperature of 550 °C. (Jiang et al., 2019: 104680) Furfural emerged as the predominant product in the bio-oil, constituting 50.3%, along with other furan-containing compounds. The mechanism aligns with the findings of Wang et al. (2017), suggesting that volatile compounds result from the decomposition of glucuronic acid and rhamnose units. The authors verified that the ZSM-5 catalyst played a role in promoting hydrodeoxygenation reactions, consequently modifying the bio-oil and enhancing 5-methylfurfural production.

Recent studies on pyrolysis of carrageenans, main polysaccharides of red seaweeds, have been reported. (Rodiahwati et al., 2023: 105904, Rodiahwati et al., 2023: 101576) The authors investigated three different carrageenans in the H₂SO₄-catalyzed pyrolysis in polyethylene glycol (PEG). The use of PEG as a reaction medium promotes the carbocation rearrangement and allows a higher loading of carbohydrates, 20% w/w, (Rodiahwati et al., 2023: 105904) compared to those in using tetrahydrofuran (THF) 1% w/w. (He et al., 2017: 3642–3653) The findings show that platform chemical LGO was the major product followed by furfural, the general product from biomass pyrolysis. Although the yields from these studies are still lower compared to LGO from cellulose pyrolysis, this research is the first study reported LGO production from acid-catalyzed pyrolysis of carrageenan in PEG. Hence, this has given insight into utilizing red seaweeds for the production of chemicals as a support of future seaweed biorefinery and coalign with the concept of circular, bio and green economy (BCG economy) (Kitiborwornkul & Sririyanun, 2024).

REFERENCES

- Alalwan, H., Alminshid, A., & Aljaafari, H. (2019). Promising evolution of biofuel generations. Subject review. *Renewable Energy Focus*, 28, 127–139.
- Bae, Y., Ryu, C., Jeon, J., Park, J., Suh, D., Suh, Y., Chang, D., & Park, Y. (2011). The characteristics of bio-oil produced from the pyrolysis of three marine macroalgae. *Bioresource Technology*, 102(3), 3512–3520.
- Baghel, R., Trivedi, N., Gupta, V., Neori, A., Reddy, C., Lali, A., & Jha, B. (2015). Biorefining of marine macroalgal biomass for production of biofuel and commodity chemicals. *Green Chemistry*, 17(4), 2436–2443.
- Bermúdez, J., Francavilla, M., Calvo, E., Arenillas, A., Franchi, M., Menéndez, J., & Luque, R. (2014). Microwave-induced low temperature pyrolysis of macroalgae for unprecedented hydrogen-enriched syngas production. *Rsc Advances*, 4(72), 38144–38151.
- Bridgwater, A., Meier, D., & Radlein, D. (1999). An overview of fast pyrolysis of biomass. *Organic Geochemistry*, 30(12), 1479–1493.
- Budarin, V., Zhao, Y., Gronnow, M., Shuttleworth, P., Breeden, S., Macquarrie, D., & Clark, J. (2011). Microwave-mediated pyrolysis of macro-algae. *Green Chemistry*, 13(9), 2330–2333.
- Camp, J., & Greatrex, B. (2022). Levoglucosenone: Bio-based platform for drug discovery. *Frontiers in Chemistry*, 10, 902239.
- Cesário, M., Da Fonseca, M., Marques, M., & De Almeida, M. (2018). Marine algal carbohydrates as carbon sources for the production of biochemicals and biomaterials. *Biotechnology Advances*, 36(3), 798–817.
- Chowdhury, H., & Loganathan, B. (2019). Third-generation biofuels from microalgae: a review. *Current Opinion in Green and Sustainable Chemistry*, 20, 39–44.
- Comba, M., Tsai, Y., Sarotti, A., Mangione, M., Suárez, A., & Spanevello, R. (2018). Levoglucosenone and its new applications: valorization of cellulose residues. *European Journal of Organic Chemistry*, 2018(5), 590–604.
- Gautam, R., Shyam, S., Reddy, B., Govindaraju, K., & Vinu, R. (2019). Microwave-assisted pyrolysis and analytical fast pyrolysis of macroalgae: product analysis and effect of heating mechanism. *Sustainable Energy & Fuels*, 3(11), 3009–3020.
- Guo, M., Song, W., & Buhain, J. (2015). Bioenergy and biofuels: History, status, and perspective. *Renewable and Sustainable Energy Reviews*, 42, 712–725.
- Halpern, Y., Riffer, R., & Broido, A. (1973). Major product of the acid-catalyzed pyrolysis of cellulose and related carbohydrates. *Journal of Organic Chemistry Research*, 38(2), 204–209.
- He, J., Liu, M., Huang, K., Walker, T., Maravelias, C., Dumesic, J., & Huber, G. (2017). Production of levoglucosenone and 5-hydroxymethylfurfural from cellulose in polar aprotic solvent–water mixtures. *Green Chemistry*, 19(15), 3642–3653.
- Hu, Y., Li, J., Wang, S., Xu, L., Barati, B., Cao, B., Wang, H., Xie, K., & Wang, Q. (2021). Catalytic fast hydrolysis of seaweed biomass with different zeolite catalysts to produce high-grade bio-oil. *Process Safety and Environmental Protection*, 146, 69–76.
- Jiang, D., Xia, Z., Wang, S., Li, H., Gong, X., Yuan, C., Abomohra, A., Cao, B., Hu, X., He, Z., & Wang, Q. (2019). Mechanism research on catalytic pyrolysis of sulfated polysaccharide using ZSM-5 catalysts by Py-GC/MS and density functional theory studies. *Journal of Analytical and Applied Pyrolysis*, 143, 104680.
- Jung, K., Lim, S., Kim, Y., & Park, J. (2013). Potentials of macroalgae as feedstocks for biorefinery. *Bioresource Technology*, 135, 182–190.
- Kawamoto, H., Saito, S., Hatanaka, W., & Saka, S. (2007). Catalytic pyrolysis of cellulose in sulfolane with some acidic catalysts. *Journal of Wood Science*, 53, 127–133.
- Kim, Y., Han, T., Lee, B., Watanabe, A., Teramae, N., Kim, J., Park, Y., Park, H., & Kim, S. (2018). Analytical pyrolysis reaction characteristics of *Porphyra tenera*. *Algal Research*, 32, 60–69.
- Kitiborwornkul, N., & Sriariyanun, M. (2024). Bio-circular-green economic model BCG and lignocellulose biorefinery: Advancing sustainable development and climate change mitigation. *The Journal of KMUTNB*, 34(1), 241–007308. <https://doi.org/10.14416/j.kmutnb.2023.11.006>
- Klepp, J., Dillon, W., Lin, Y., Feng, P., & Greatrex, B. (2020). Preparation of (–)-levoglucosenone from cellulose using sulfuric acid in polyethylene glycol. *Organic Syntheses*, 97, 38–53.
- Konda, N., Singh, S., Simmons, B., & Klein-Marcuschamer, D. (2015). An investigation on the economic feasibility of macroalgae as a potential feedstock for biorefineries. *BioEnergy Research*, 8, 1046–1056.
- Michalak, I. (2018). Experimental processing of seaweeds for biofuels. *Wiley Interdisciplinary Reviews. Energy and Environment*, 7(3), e288. <https://doi.org/10.1002/wene.288>
- Phakeenuya, V., & Kitiborwornkul, N. (2023). Recent progress in biorefining process for production of biofuels, biochemicals and biomaterials from lignocellulosic biomass. *The Journal of KMUTNB*, 34(4), 1–8. <https://doi.org/10.14416/j.kmutnb.2023.03.002>
- Phusantisampan, T., & Kitiborwornkul, N. (2022). Progress in chemical pretreatment of lignocellulose biomass for applications in biorefinery. *The Journal of KMUTNB*, 32(4), 1087–1101.
- Rodiahwati, W., Brown, T., & Greatrex, B. (2023). Formation of levoglucosenone and furfural from three different carrageenans via acid-catalyzed pyrolysis in polyethylene glycol. *Bioresource Technology Reports*, 23, 101576.
- Rodiahwati, W., Brown, T., & Greatrex, B. (2023). Sulfuric acid-catalyzed pyrolysis of iota-carrageenan in polyethylene glycol. *Journal of Analytical and Applied Pyrolysis*, 170, 105904.
- Sarotti, A., Zanardi, M., Spanevello, R., & Suarez, A. (2012). Recent applications of levoglucosenone as chiral synthon. *Current Organic Synthesis*, 9(4), 439–459.
- Torres, M., Kraan, S., & Domínguez, H. (2019). Seaweed biorefinery. *Reviews in Environmental Science and Bio/Technology*, 18, 335–388.
- Wang, S., Hu, Y., Uzoejinwa, B., Cao, B., He, Z., Wang, Q., & Xu, S. (2017). Pyrolysis mechanisms of typical seaweed polysaccharides. *Journal of Analytical and Applied Pyrolysis*, 124, 373–383.
- Xue, Z., Zhang, W., Yan, M., Liu, J., Wang, B., & Xia, Y. (2017). Pyrolysis products and thermal degradation mechanism of intrinsically flame-retardant carrageenan fiber. *RSC Advances*, 7(41), 25253–25264.
- Yang, H., Yan, R., Chen, H., Lee, D., & Zheng, C. (2007). Characteristics of hemicellulose, cellulose and lignin pyrolysis. *Fuel*, 86(12–13), 1781–1788.
- Zaky, A., Greetham, D., Tucker, G., & Du, C. (2018). The establishment of a marine focused biorefinery for bioethanol production using seawater and a novel marine yeast strain. *Scientific Reports*, 8(1), 12127.